

Work Order ID 109982

Wednesday, December 11, 2013 10:58:10 A

109982

Ship today

Page 1

Item ID: D206-728-413 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube Protector 206L High Gear
 Start Date: 12/11/2013 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 12/11/2013 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MF Date: 12-12-13 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D407-728	Rev A

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <u>11.10.</u>	0.00	DAS	6	13/12/11	1x			mha
Document Control	Photocopy bluefile and create labels per PPP D206-728-413CHG001		9-89						

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00				1x	DAS 28	13-12-11	DAS 28 9-89
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00	DAS	6	13/12/11	1x			
Quality Control			9-89						

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Item ID: D206-728-413

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube Protector 206L High Gear

Start Date: 12/11/2013 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 12/11/2013 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-728-413 Location: _____ PPP Rev: _____								
	SH:0								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1

MLS 13-12-11

h 13-12-11

Picklist Print

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Work Order ID: 109982

Parent Item: D206-728-413

Parent Item Name: Skidtube Protector 206L High Gear

Start Date: 12/11/2013

Required Date: 12/11/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: Rev IPP: A 05.10.19New issueKJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3340-10 Skidtube Protector +89		Manufactured	No			120	Each	10.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST500		10						DAS 28 9-89	
				25194		10							DAS 31 9-89
D3340-11 Skidtube Protector 6 9-89		Manufactured	No			120	Each	5.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST500		5						DAS 28 9-89	
				73139		5							DAS 31 9-89
D3340-12 Skidtube Protector DAS 6 9-89		Manufactured	No			120	Each	4.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST500		4						DAS 28 9-89	
				73278		1							DAS 31 9-89
				81721		3							
MS27039-1-08 Screw DAS 6 9-89		Purchased	No			110	Each	1,226.0000	38	38			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST305		2						DAS 28 9-89	
				121243		2							DAS 31 9-89
				ST506		23							
				124326		23							
				st507		1201							
				m126319		701							
				m127255		500							

Picklist Print

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Work Order ID: 109982

Parent Item: D206-728-413

Parent Item Name: Skidtube Protector 206L High Gear

Start Date: 12/11/2013

Required Date: 12/11/2013

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Washer

Purchased

No

120

Each

2,619.0000

38

38

DAS

28

9-89

13-12-11

Location

Loc Qty

Loc Code

ST293

1402

m127374

470

m127431

932

ST294

217

122973

57

m125807

160

ST511

1000

m127389

1000

38X

DAS
31
9-89

DAS
6
9-89

(3/12/11)

DAS
6
989

IIN-D407-728

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206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and
206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
					1	D3340-15	CENTER SKIDTUBE PROTECTOR
						D3340-17	AFT SKIDTUBE PROTECTOR
						D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	*MS27039-1-081	SCREW
28	28	38	38	46	46	*AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

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Revision: A
Date: 05.08.03